



# "T"-MOULDING TRIM

## INSTALLATION INSTRUCTIONS

### Recommended Tools



Measuring Tape



Pencil



Chalk Line



Plumb Bob



Level



Speed Square



Chop Saw



Table Saw



Hammer



Utility Knife

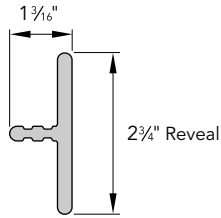


Drill/Impact Driver



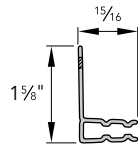
Caulking Gun

### #6916 "T"-Moulding Trim



12' 6" Lengths

### #6915 Trim Receiver



### Common Applications

#6916 "T"-Moulding is designed as a two piece system and must be used in conjunction with Everlast existing 6915 Trim Receiver (available length 12' 6" in all Everlast colors).

#6916 "T"-Moulding can be used in two applications, as follows:

**Expansion Joint:** For walls with continuous runs exceeding 60', "T"-Moulding is used as a break to aid in managing expansion and contraction.

**Transition:** "T"-Moulding can also be used to transition from one profile to another on the same wall surface (example: Everlast Lap Siding to Board & Batten).



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## Before Installation

- Check local building codes before installation.
- Read all instructions for both Everlast siding and compatible trim products.
- Use of pocketed trim is required and must have a minimum pocket width of  $\frac{3}{4}$ " (projection from the wall). Pocket depth minimum  $\frac{5}{8}$ " for course runs less than 24'. Over 24', plan pocket depth  $\frac{3}{4}$ " or greater. The trim must be installed prior to installing Everlast siding.
- Do not install Everlast siding in temperatures below 0°F
- Inspect trim for any breakage, foreign objects, surface defects, color consistency, and correctness.
- Use a fine tooth or plywood blade with a 60 tooth count minimum to cut all material.
- Fasten material using an exterior grade nail or screw. (Recommended: galvanized/stainless/non-corrosive roofing nail or screw).
- Fasten trim through every other or every third nail hole, while checking for an aesthetic installed presentation. Do not over drive the fasteners. Fastening tightly may distort the trim.
- To keep miter and butt joint ends tightly joined, use a PVC glue or plastic weld to bond together.
- Use a glue accelerator to speed cure time.

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## Job Site Storage

- Do not stack trim more than three skids high.
- Do not store bundles in a vertical position.
- Store trim inside when possible.
- Avoid storing trim in direct sunlight. Cover trim prior to installation with a tarp and/or supplied shroud.
- Keep trim away from heat sources.
- If storing trim outside, use wood (or equivalent) supports to avoid direct contact with the ground.
- As a premium product, handle Everlast trim as you would fine grade lumber.
- Lift trim from the middle of the product length.
- Never slide or drag objects across the reveal surface.
- Use caution to not scratch trim surface when opening bundle packaging with a knife or sharp object.

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## Preparing Walls

- Everlast trim must be installed over flat and level exterior walls with 16" or 24" on-center framing.
- Everlast siding serves as a rain screen, not a weather-resistant barrier. The siding must be installed over a weather-resistant barrier.
- Properly flash around all windows, doors, rake boards, chimneys, and areas of transition between dissimilar materials.
- If installing over concrete block, poured concrete, or brick, siding must be installed over 1"x3" furring strips.
- If exterior walls are not flat or level, a quality underlayment should be installed first to create a flat and level surface.



## Expansion Joints



- Install 6915 Trim Receiver prior to installing the siding.
- Locate Trim Receiver 6915 near the center of the wall, square, and fasten (Figure 1a/b).

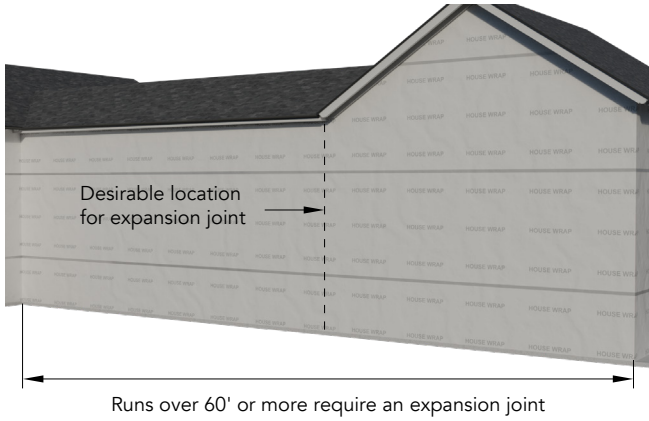


Figure 1a

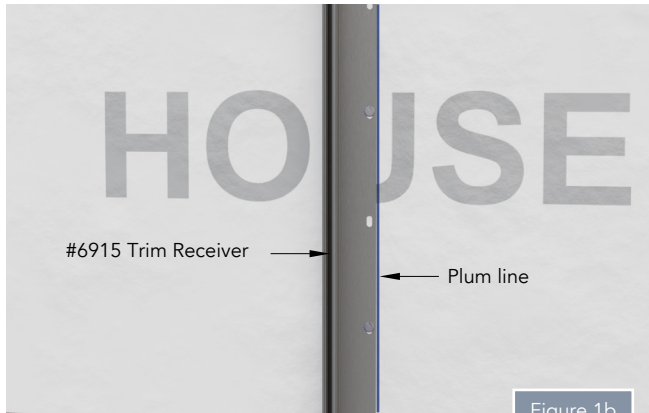


Figure 1b

- Install siding panels per installation guide. Always plan  $\frac{1}{4}$ " gap between the end of the siding panel and termination points (Figure 2).

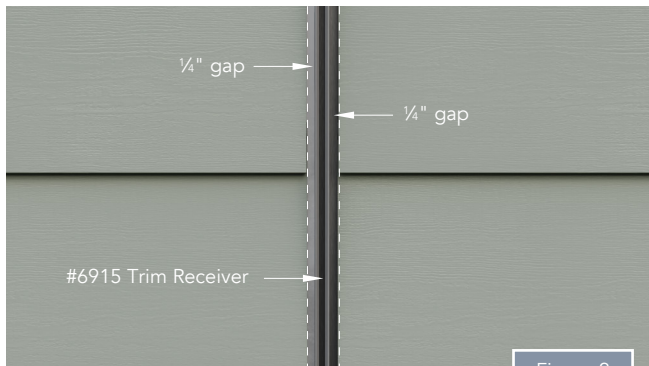


Figure 2

- Create a "T"-Moulding stop at the bottom of the Trim Receiver
- Insert a stop fastener at the bottom edge of the Trim Receiver pocket (Figure 3).



Figure 3

- Notch-out "T"-Moulding at bottom along male leg for stop fastener. Notch depth is based on preferred location of bottom edge (Figure 4).

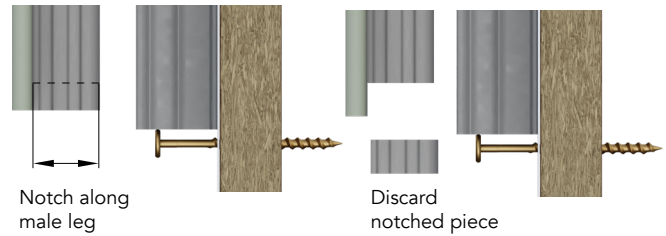


Figure 4

- Once siding panels are installed on both sides of the expansion joint, install the 6916 "T"-Moulding by snapping it into the Trim Receiver (Figure 5a/b)



Figure 5a



Figure 5b



## Transitions



- Install 6915 Trim Receiver first, prior to installing the siding.
- Locate Trim Receiver 6915 at the transition point of the wall with the nailing hem up, and level. Fasten every nail slot. (Figure 6).

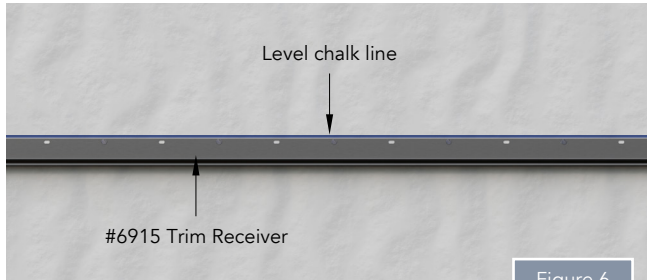


Figure 6

- Flash along Trim Receiver nailing hem for water management (as you would around doors and windows) (Figure 7).

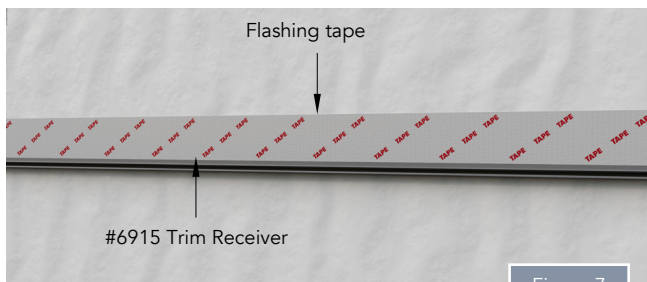


Figure 7

- For additional water management, you can add weep holes by drilling  $\frac{3}{16}$ "– $\frac{1}{8}$ " holes along the inside channel of the "T"-Moulding every 24"–36" (Figure 8).

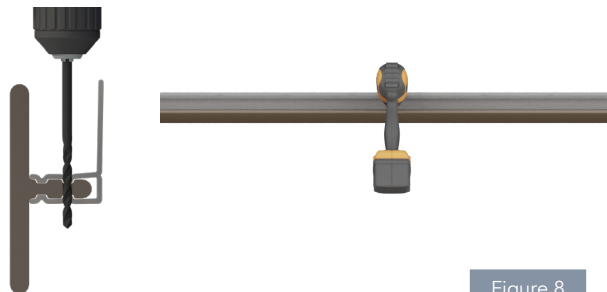


Figure 8

- Install siding planks/panels per installation guide (Figure 9).



Figure 9

- Always refer to installation guide for proper gapping at all termination points.
- Once siding planks/panels are installed on both sides of the transition, install the 6916 "T"-Moulding by snapping it into the Trim Receiver (Figure 10).



Figure 10

## Everlast® Call Center Support Line

8am–5pm EST Mon–Fri  
Toll Free (844) 494-7920

[www.EverlastSiding.com](http://www.EverlastSiding.com)

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